TECHNOFORM

Material data sheet

Insulating strips of **Recycled PA 66 GF25, dry impact resistant**

Insulation solutions for windows, doors, and facades

TECHNOFORM

Recycled PA 66 GF25, dry impact resistant

Characteristic	Reference standard	Unit	Samples from extruded insulating strips		Samples from injection molding
			Dry (1)	Equilibrium moisture content (2)	Dry (1)
Melting temperature	EN ISO 11357-3	°C	≥ 250 (3)	≥ 250 (3)	≥ 250 (3)
Density	EN ISO 1183-1 or -3	g/cm³	1.3 +/- 0.05	1.3 +/- 0.05	1.3 +/- 0.05
Annealing residue (glass fibre content)	EN ISO 1172	%	25 +/- 2.5	25 +/- 2.5	25 +/- 2.5
Tensile strength	EN ISO 527-2	N/mm²	≥ 80 (4)	≥ 50 (4)	≥ 110 (5)
Young's modulus	EN ISO 527-2	N/mm²	≥ 4500 (4)	≥ 2000 (4)	≥ 6000 (5)
Elongation at break	EN ISO 527-2	%	≥ 3 (4)	≥ 7 (4)	≥ 3 (5)
Thermal conductivity	EN 12664	W/mK		0.30 (6)	
Reaction to fire	EN 13501-1	-		class E (7)	

TBGroup-Do-TP1-26_V3_02.2025

The PA 66 used for production consists of 100% post industrial recycled materials
Material is suitable to be used as thermal barrier with mechanical functions according to EN 14024(8)

1) Sample water content less than 0.2 % by weight
2) Fast conditioning acc. to EN ISO 1110
3) Maximum temperature 300 °C
4) Specimen Type 1BA - mean value with minimum sample size of 5 specimen at room temperature - tension measured in extrusion direction
5) Specimen Type 1A
6) The declared value is taken from ISO 10077-2 and can be used for thermal performance of frames according to the mentioned standard
7) Report 24-003934-PR02
8) EN14024:2004 chapter 4.2 Report 17-003857-PR01 ift Rosenheim GmbH (corresponds to EN14024:2023 ch. 5.2 parts a, b, c, d and f)

In case of specific questions we gladly offer you our individual support

Insulation solutions for windows, doors, and facades